

Copper(II)-Exchanged α -Zirconium Phosphate as an Oxidative Dehydrogenation Catalyst

In the preceding Letter to the Editors, Hattori, Hanai, and Murakami present evidence to show that crystalline α -zirconium phosphate is a good catalyst for the oxidative dehydrogenation of ethylbenzene. They suggest that the catalytically active sites are the acid sites, presumably the P-OH groups. However, appreciable amounts of styrene were only obtained above 400°C.

Our results with Cu²⁺-exchanged α -zirconium phosphate were obtained at 300°C (1). At this temperature α -ZrP is a relatively inactive catalyst for oxidative dehydrogenation and this agrees with the results in Fig. 1 of the preceding note. However, high conversions of cyclohexene to benzene were obtained with the copper (II)-exchanged phase. Quantitative data

will be presented in the near future. Thus, the results obtained by Hattori *et al.* in no way invalidates the role played by copper (II) ions in certain types of catalytic reactions of α -ZrP, nor did we mean to imply that zirconium phosphate itself was inactive at higher temperatures.

REFERENCE

1. A. Clearfield and S. P. Paek, *J. Catal.*, 51, 431 (1978).

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